



Quality Pipe Products, Inc.

17275 Huron River Drive New Boston, MI 48164

PHONE: (734) 606-5100 FACSIMILE: (734) 606-5170

www.qualitypipe.com

PRODUCT SPECIFICATION BULLETIN

CERTIFICATE of COMPLIANCE - MERCHANT COUPLINGS

We hereby certify that the standard full and half merchant couplings manufactured for and sold by Quality Pipe Products, Inc. are manufactured in the United States of America and meet the requirements listed below.

Dimensions: ASTM A865

Threads: ANSI B1.20.1 Couplings are threaded as shown below:

NPSC (straight): 1/8" - 2" supplied as standard.

NPT (taper): 1/8" - 2" supplied as requested.

NPT (taper): 2-1/2" - 6" supplied as standard.

Material: 1/8" - 3": meets ASTM A53/ASME SA53 Type "F" or Grade "A", physical requirements only. 3-1/2" - 6": meets ASTM A106/ASME SA106 Grade "B", physical and chemical requirements.

Surface Finish:

Black Couplings - Zinc phosphate coated with light, dry to touch oil supplied as standard.

Galvanized Couplings - Electro-zinc plated per ASTM B633 Type III.

These products are inspected by independent quality control personnel and were not exposed to mercury or any other metal alloy that is liquid at ambient temperatures during processing or while in our possession.

If you require further information or have questions, please contact us. Thank you for choosing Quality Pipe Products as your pipe nipple and fitting source.

Respectfully,

Quality Pipe Products, Inc.